XEROX® PHASER 6130
TONER CARTRIDGE REMANUFACTURING INSTRUCTIONS

XEROX® PHASER 6130 TONER CARTRIDGE

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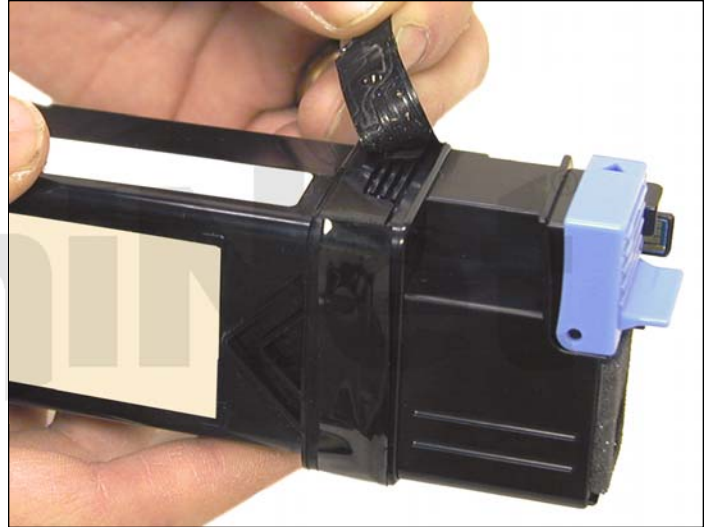# REMANUFACTURING THE XEROX PHASER 6130 TONER CARTRIDGE

By Mike Josiah and the Technical Staff at UniNet

SUPPLIES REQUIRED

1. 50g Xerox Phaser 6130 black toner
2. 50g Xerox Phaser 6130 cyan toner
3. 50g Xerox Phaser 6130 magenta toner
4. 50g Xerox Phaser 6130 yellow toner
5. Replacement chip
6. Cotton swabs
7. Soft lint-free wipes

TOOLS REQUIRED

1. Toner approved vacuum
2. A small common screw driver

1. Remove the two screws located on the waste chamber. Remove the waste chamber. Be careful not to lose the gears.

2. Press in on the two tabs of one side as shown to release the waste chamber. It is sometimes helpful to press back on the waste chamber as the tabs are pressed in.

3. Clean out any waste toner from the chamber.

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4. Remove the supply hopper cover.
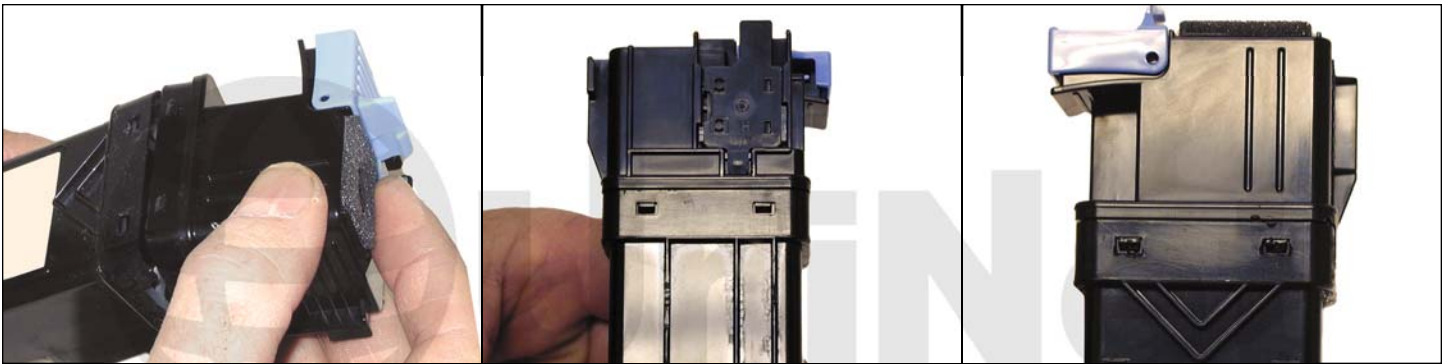
Clean out any remaining toner.

5. Fill the hopper with the appropriate color toner.

Remember, while the cartridges all look the same, they are not interchangeable. Each color has a different set of plastic tabs.
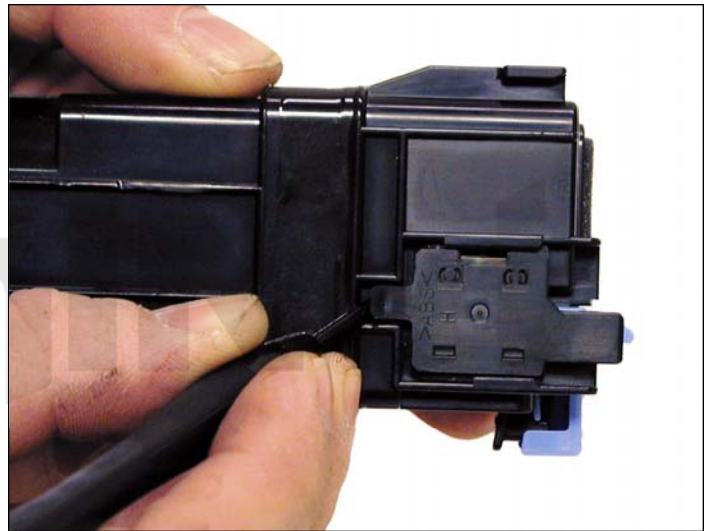
6. Clean the plastic lip where the hopper cover sits of any toner, replace the cover.
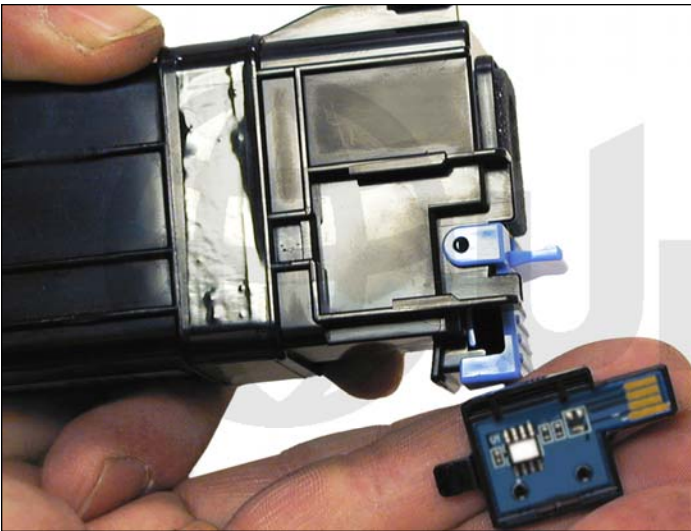
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7. Install the waste chamber on to the supply hopper. Make sure all four tabs are locked in place.
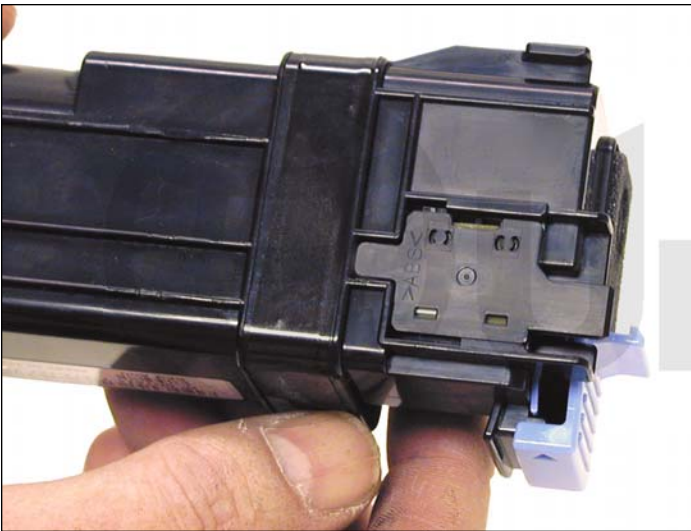

8. Re-install the black tape seal across the seam. If the OEM tape is not useable, good black Rubber electrical tape (not the vinyl type) will work fine (toner will stick to anything made from vinyl).

9. Carefully pry up the plastic chip holder tab.

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10. Slide the holder out of the cartridge and replace the chip.

11. Slide the holder back in place until the tab locks in place.

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