LEXMARK® E120
CARTRIDGE REMANUFACTURING INSTRUCTIONS

LEXMARK® E120
MONOCHROME PRINTER

TONER CARTRIDGE

DRUM UNIT

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1. Lexmark E120 cartridge.

2. Side view (gear-side) of the cartridge.

Remove the screws and gear cover (shown) to access the gears.

3. Using needle-nose pliers, release the idle gear (shown) by removing the locking clip that holds it in place.
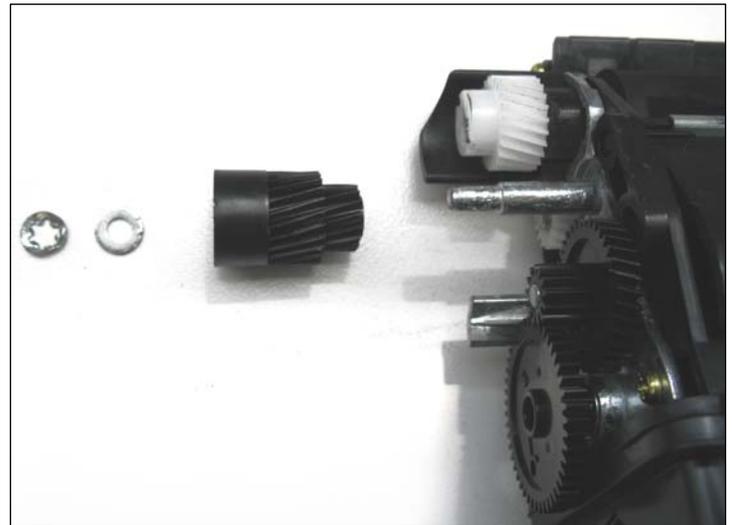
4. Gear, locking clip, and washer removed.

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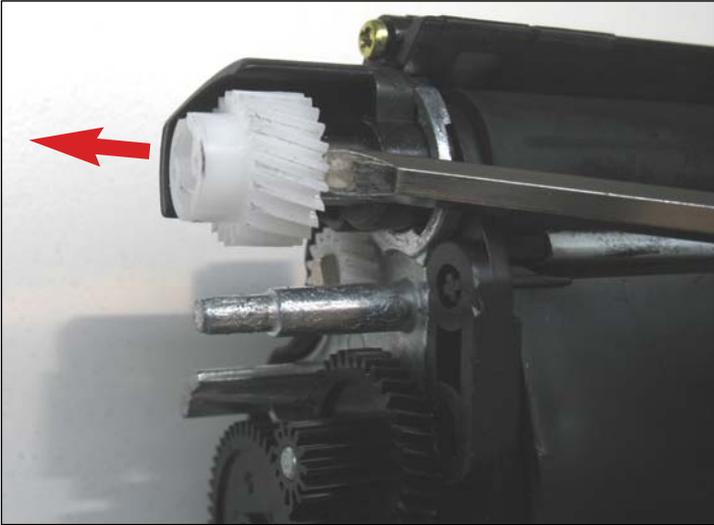
5. Using a small flat screwdriver, apply pressure to push out the developer roller drive gear (shown).

6. Contact-side of the cartridge with security bar (highlighted).
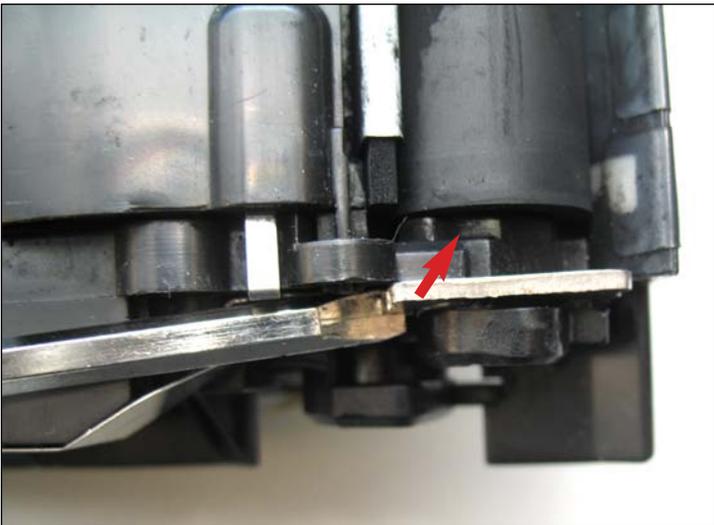
7. Remove the security bar by lifting it out using a small flat screwdriver.

8. Rotate the developer roller support counter-clockwise to release it.

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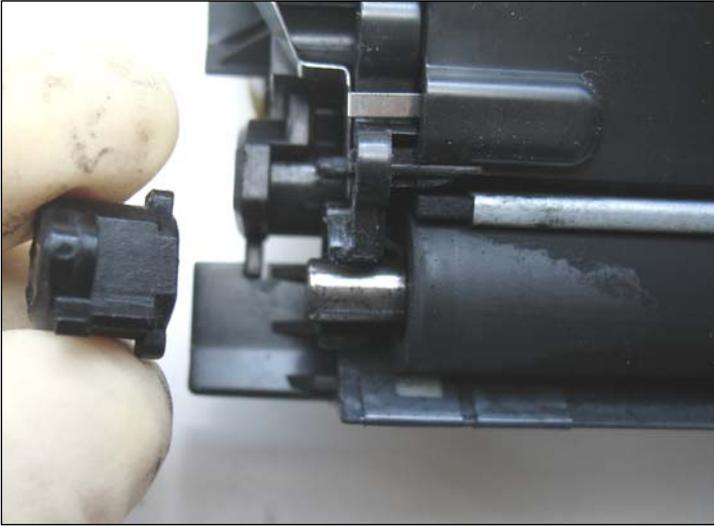
9. Support removed.

10. Pull the developer roller out from the contact-side of the cartridge.

11. Toner cartridge disassembled.

12. Remove fill plug and clean cartridge thoroughly. Once clean, reassemble and refill.

13. Drum unit.

14. Using a small flat screwdriver, remove the drum axle "C" clip from both ends .
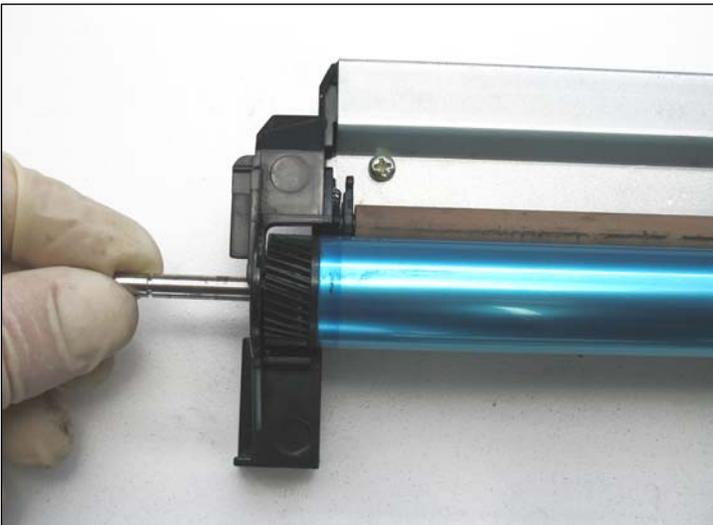
15. Pull the axle out from the gear-side of the drum unit.

NOTE: To reinstall the drum axle, you should insert it through the opposite (gearless) side.

16. Unlock the PCR by pushing out the lateral tabs.

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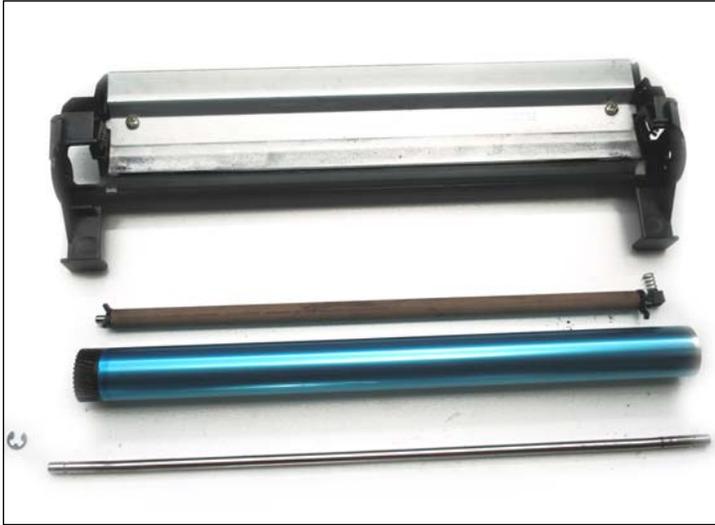
17. Remember the correct position of each component before proceeding.

18. Remove the screws from each side of the wiper blade.

19. Remove and clean wiper blade using a lint-free cloth.

Apply Methuselah padding powder before reassembly.

20. Clean residual toner before reassembly.

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