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LEXMARK® E120 CARTRIDGE REMANUFACTURING INSTRUCTIONS



**LEXMARK® E120
MONOCHROME PRINTER**



TONER CARTRIDGE



DRUM UNIT

www.uninetimaging.com/technical.asp

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1. Lexmark E120 cartridge.

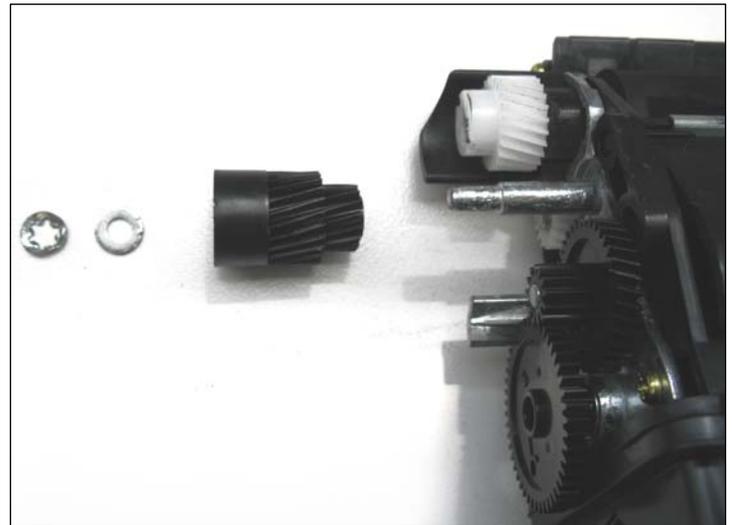


2. Side view (gear-side) of the cartridge.

Remove the screws and gear cover (shown) to access the gears.



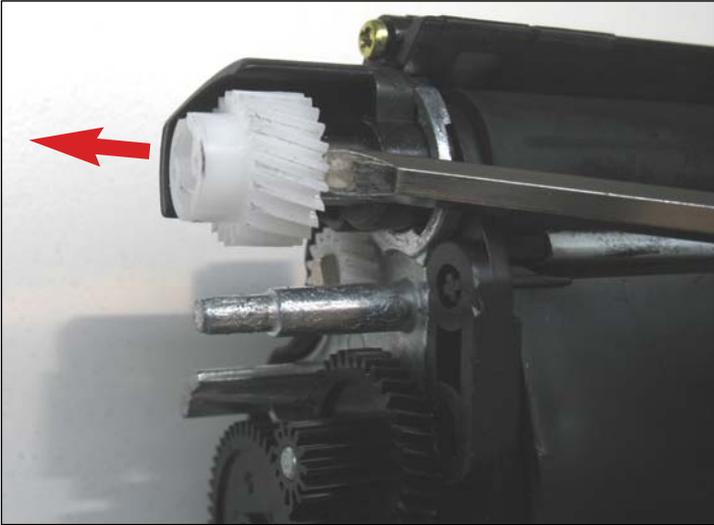
3. Using needle-nose pliers, release the idle gear (shown) by removing the locking clip that holds it in place.



4. Gear, locking clip, and washer removed.

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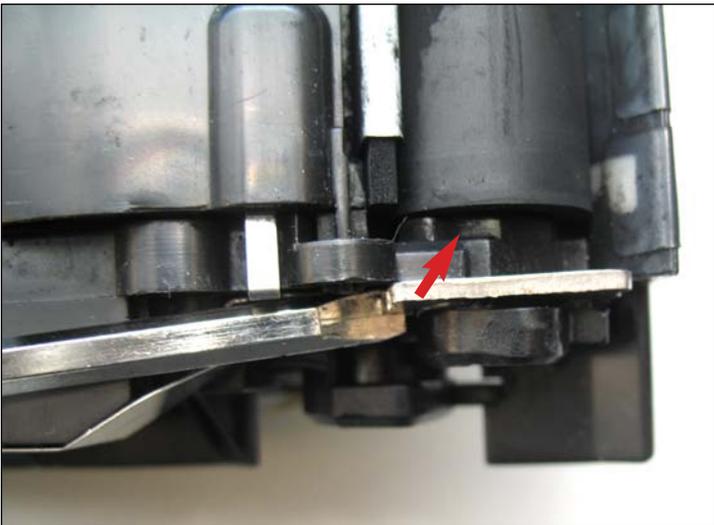
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5. Using a small flat screwdriver, apply pressure to push out the developer roller drive gear (shown).



6. Contact-side of the cartridge with security bar (highlighted).



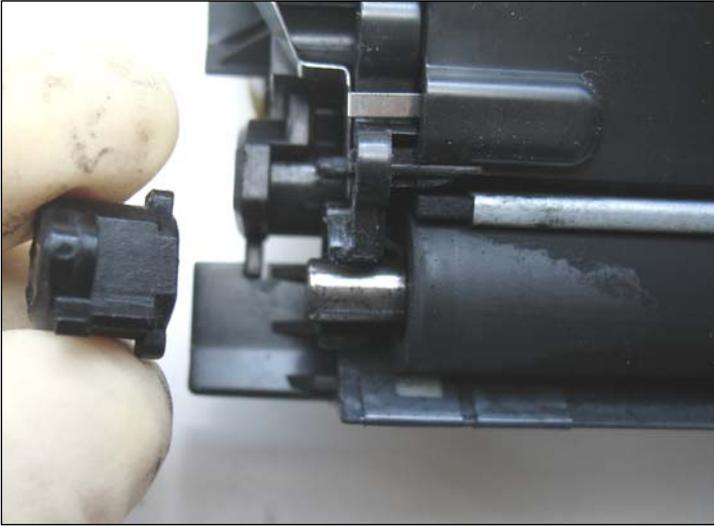
7. Remove the security bar by lifting it out using a small flat screwdriver.



8. Rotate the developer roller support counter-clockwise to release it.

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9. Support removed.



10. Pull the developer roller out from the contact-side of the cartridge.



11. Toner cartridge disassembled.



12. Remove fill plug and clean cartridge thoroughly. Once clean, reassemble and refill.

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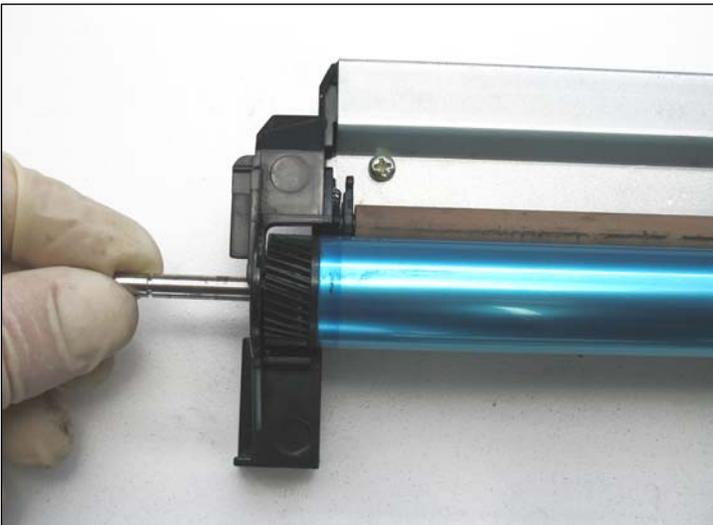
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13. Drum unit.



14. Using a small flat screwdriver, remove the drum axle "C" clip from both ends .



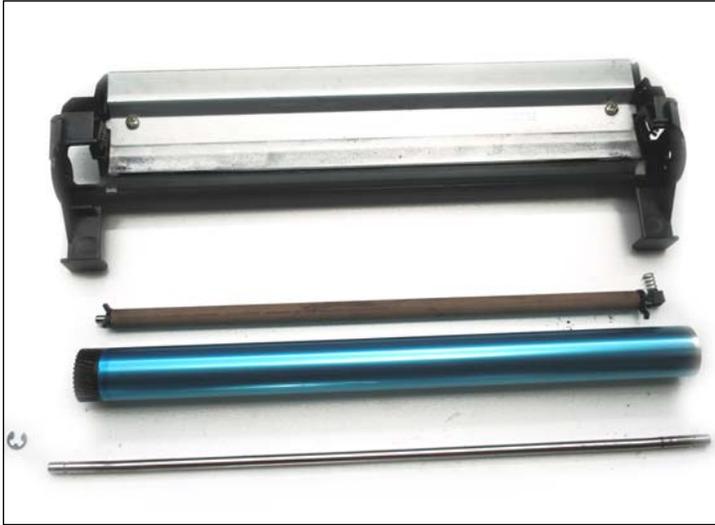
15. Pull the axle out from the gear-side of the drum unit.

NOTE: To reinstall the drum axle, you should insert it through the opposite (gearless) side.



16. Unlock the PCR by pushing out the lateral tabs.

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17. Remember the correct position of each component before proceeding.



18. Remove the screws from each side of the wiper blade.



19. Remove and clean wiper blade using a lint-free cloth.

Apply Methuselah padding powder before reassembly.



20. Clean residual toner before reassembly.

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