

MINOLTA® QMS MAGICOLOR 2300

DRUM UNIT REMANUFACTURING INSTRUCTIONS



MINOLTA QMS MAGICOLOR 2300 DRUM UNIT

REMANUFACTURING THE MINOLTA QMS MAGICOLOR 2300 DRUM UNIT

By Javier Gonzalez and the Technical Staff at UniNet



FRONT OF DRUM UNIT



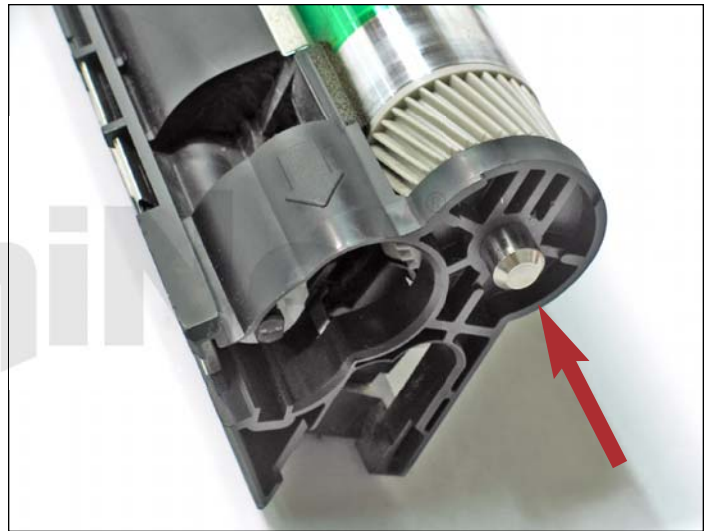
REAR OF DRUM UNIT



BOTTOM OF DRUM UNIT



1. Remove the U-clip shown to unlock the drum axle using a small screwdriver or hook tool.



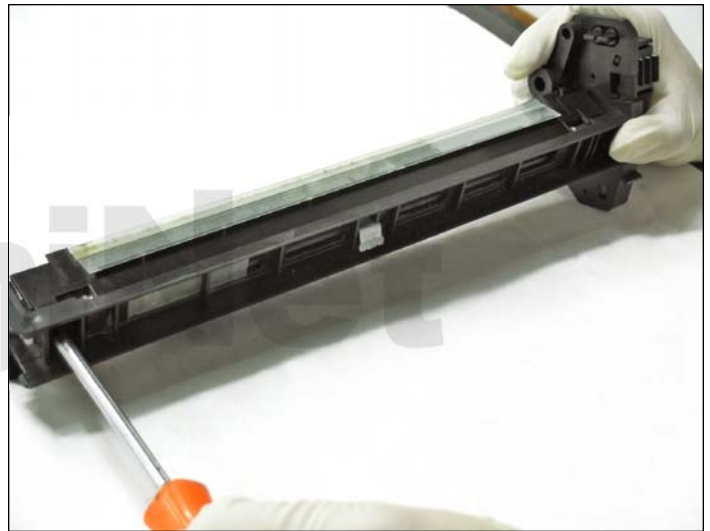
2. Push the axle in with your finger or tool so it comes out through the opposite end.



3. Carefully pull out the axle from the opposite end.



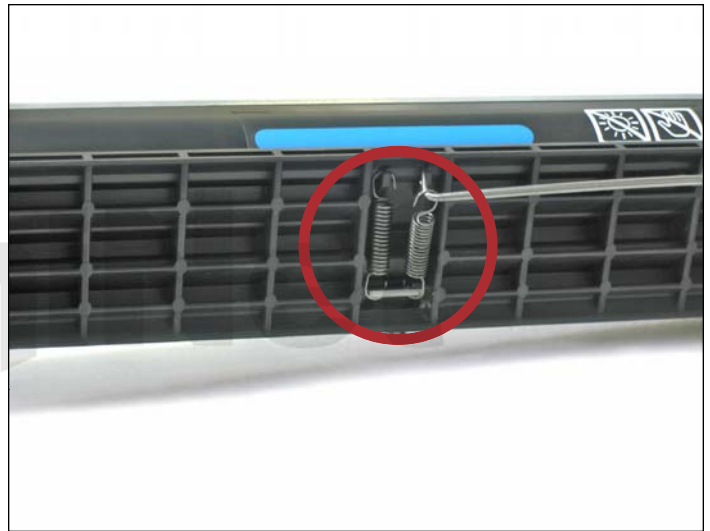
4. Carefully remove the drum as shown.



5. Locate and remove the two screws just below the drum unit.



6. Remove the primary charge unit as shown.



7. Locate the two springs on the back of the drum unit.

Unhook them as shown using a hook tool.



8. Use a flathead screwdriver to remove the two small pins that are holding down both ends of the wiper blade.



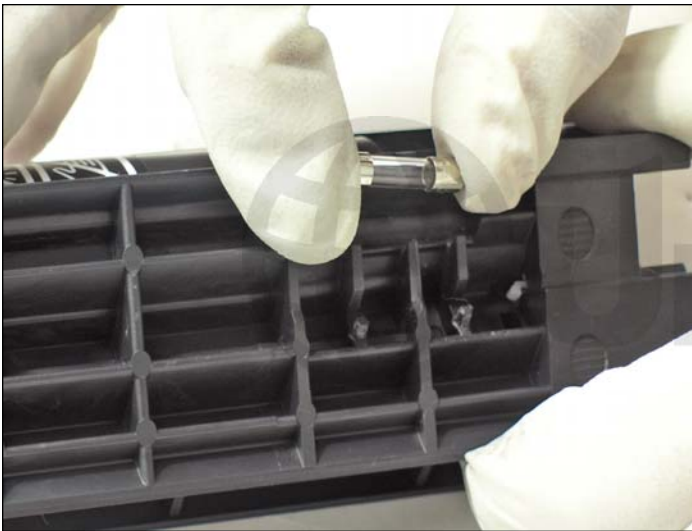
9. Remove the wiper blade and proceed to the cleaning process.



10. Locate the fuse behind the two metal contact plates on the back of the drum unit.



11. Pull out both metal plates shown using a flathead screwdriver.



12. Replace the fuse, then reassemble the drum cartridge.

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